Read the operating instructions before using the square!

Lay the square with adjusting pins upwards flat on the welding table.

Fasten downwards lying side of the universal corner with clamping bolts of system 28 (Art.-Nr. 280510 or 280520) at the table. The taper of the square towers above the table.

Adjust favoured angle with setup template by slightly opened allen pin. Leave setup template unattended in this position.

Snug down allen pin with enclosed allen lcey. Remove setup template and examine by shortly pressing whether square connection is fixed.

Then remove the square from the table and fasten it, possibly, to other table position again.

In order to weid together two construction units fasten these by using commercial screw clamps to the square.

Use suitable gloves by operation with the square (aushing hazard). Use only original accessories!